

## Veermata Jijabai Technological Institute (V.J.T.I)

(Central Technological Institute, Maharashtra State, INDIA)

H. R. Mahajani Marg, Matunga, Mumbai 400019 Tel.No. +91 22 24198101-02 Fax: +91 22 24102874 Website: www.vjti.ac.in

Programme: Diploma in CHEMICAL ENGINEERING (DCHE)

Semester: V

Implemented from: 2017

COURSE	COURSE		TEACHING SCHEME (HRS/WK)				EXAMINATION SCHEME												
CODE		GR	L	т	Р	CR	PAPE	TH		ICT	TOTAL		PR		OR		TW		TOTAL
						CK	RHRS	Max	Min	IST	Max	Min	Max	Min	Max	Min	Max	Min	MARKS
175CH51	Industrial Training (6 weeks in summer break after 4 sem)	A	-	-	6#	6#		-	-	-	-	-	-	-	75*	30	75	30	150
175CH52	ENVIRONMENT POLLUTION AND CONTROL	A	4	-	3	7	3	80	32	20	100	40	25*	10	-	-	25	10	150
175CH53	CHEMICAL PLANT SAFETY AND LOSS PREVENTION	A	4	. 1 .	3	4	3	80	32	20	100	40	-			-	50	20	150
175CH54	HEAT TRANSFER	С	4	2.	3	9	3	80	32	20	100	40	50*	20	-	-	50	20	200
175CH55	INSTRUMENTATION AND PROCESS CONTROL	С	3	-	2	5	3	80	32	20	100	40	25*	10	-	-	25	10	150
175CH56	ELECTIVE (ANY ONE)	A	3	-	7	3	3	80	32	20	100	40	-	-	-	-	-	-	100
175CH57	PROJECT-I	A	-	-	3	3	-	-	-	-	-	-	-	-	50*	20	50	20	100
	TOTAL		18	2	11	31	-	400		100	500	_	100		125		275		1000

Abbreviations: B - Basic; C - Core; A - Applied; M - Management; L - Theory Lecture; T - Tutorial; P - Practical; TH - Theory Paper; IST - In-Semester Tests (02); PR - Practical Exam; OR - Oral Exam; TW-Term Work.

### \* Indicates assessment by External Examiner

(\*): Evaluation of industrial training and its reports will be done in 5<sup>th</sup> semester and the credits for same will be included in 5<sup>th</sup> semester mark sheet. The teaching load assigned to a faculty member for guiding students in preparation of training report and its evaluation for a batch of students (equivalent to practical batch size) would be 1 hour/week in 5<sup>th</sup> semester.

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Curriculum Coordinator	Head	Dean - Diploma
	Diploma in CHEMICAL ENGINEERING (DCHE)	

SEM V, DCHE, VJTI



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Programme: Diploma in CHEMICAL ENGINEERING (DCHE)

Semester: V

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### LIST OF ELECTIVE SUBJECTS

SR NO	SUBJECT	
1	Membrane Technology	
2	Renewable Energy Technologies	
3	Industrial Management (Finance aspect)	
4	Numerical Methods in Chemical Engineering	ant .
5	Fertilizer Technology	
6	Biochemical Technology	

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Chemistry and Department of

Dean (Diploma)

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DIPLOMA PROGRAMME	: DIPLOMA IN CHEMICAL ENGINEERING
PROGRAMME CODE	: DCHE
SEMESTER	: FIFTH
COURSE TITLE	:INPLANT TRAINING
COURSE CODE	:175CH51

## TEACHING AND EXAMINATION SCHEME:

		CH	ING ME					E	XAMIN	NATIO	N SCHE	EME				
L	Т	P	CR	PAPER	Т	Н	IST	ТОТ	ΓAL	P	R	0	R	T	w	TOTAL
			- Cit	HRS	Max	Min	131	Max	Min	Max	Min	Max	Min	Max	Min	MARKS
-	-	6	6	-	-	-	-					75	30	75	30	150

## **Course Objectives:**

To understand the various domains of industry along with exposure to work environment and latest developments in technologies

## **Course Outcomes:**

Student should be able to

	Understand scope and functions of various industrial aspects viz. manufacturing
CO1	processes, maintenance schedule, productivity improvement, quality control, team work and job responsibility in various departments
CO2	Develop work culture, industrial practices, organizational behavior and ethics, safety and environment awareness
CO3	Interpret and solve routine technical problems through application of engineering principles
CO4	Integrate theory with practice with the help of industrial practitioner
CO5	Develop leadership and management skills

## **Course Content:**

## Methodology

The students shall undergo inplant training for 6 weeks in between fourth and fifth semesters in any Chemical/ Petroleum/ Pharmaceutical. A faculty mentor shall be assigned to each student undergoing training for guidance and monitoring during the training period. The

student shall carry out detailed study of different activities in various departments and try to locate the problem areas. The student shall maintain a daily diary and record in brief the observations made, work problems in section/ project undertaken, literature referred, data etc, which shall be countersigned by the section in-charge or industry officer. The student shall submit the certificate for satisfactory completion of training for the entire duration received from the training organization after completion of training. The student shall submit typed and bound training report to the faculty mentor for assessment. The students will be examined through viva-voce by the internal and external examiners.

(The external examiner should be from industry).

# 3.5 Specific areas of study and working: -

Students are required to collect the relevant information on the specific area given below. This information should be recorded in daily diary and further used in preparing the Final Report.

Areas as per program discipline:

- Chemical Manufacturing Process
- Various Chemical Operations as Distillation, crystallization, Drying etc
- Common procedure for downstream processing
- Effluent treatment processes

# **Training Monitoring**

The student shall update the faculty mentor regarding the training undertaken every week. The student shall submit his daily dairy to faculty mentor for assessment.

## Assessment

Each student shall submit a typed and bound inplant training report along with the copy of training completion certification received from the industry within 15 days after completion of industrial training. The term work assessment shall be done by internal examiner only. The students shall give presentation of work done by them in industry during training period and shall be assessed for the oral and presentation by external and internal examiners.

Curriculum Coordinator

Head
Diploma in CHEMICAL ENGINEERING

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Chemistry

Dean - Diploma

DIPLOMA PROGRAMME	: DIPLOMA IN CHEMICAL ENGINEERING
PROGRAMME CODE	: DCHE
SEMESTER	: FIFTH
COURSE TITLE	: ENVIRONMENT POLLUTION AND CONTROL
COURSE CODE	: 175CH52

		CHI	ING ME				EX	AMINA	TION	SCHEM	ſΕ					
			-	PAPER	T	H	TOTE	ТОТ	ΓAL	P	R	0	R	T	W	TOTAL
L	T	P	CR	HRS	Max	Min	IST	Max	Min	Max	Min	Max	Min	Max	Min	MARKS
4		3	7	3	80	32	20	100	40	25*	10	-	-	25	10	150

## **Course Objectives:**

- 1. Understand the types of pollution & controlling methods
  2. Understand the procedure for environmental monitoring

Course Outcomes:
Student should be able to

CO1	Understand the types of pollution and pollutants
CO2	Know working of different equipment used to control the air and water pollution.
СОЗ	Know waste treatment methods for specific industries and Understand disposal methods of solid waste management.
CO4	Understand the procedure for environmental audit and norms of ISO 14000.

	SECTION	I-I					
Unit & Sub-Unit	Topics/Sub-topics	Hours	Marks	СО	R Level	U Level	A Leve
1	Air Pollution	20	18	1	40%	40%	20%
1.1	Air pollution: definition and classification of air pollutants.  Natural and Manmade sources of pollution (CO, CO <sub>2</sub> , SOx, NOx, Particulates, Hydrocarbons,O <sub>3</sub> )  Effect of air pollution on health, animals, material and vegetation  Air Quality monitoring:  CPCB Air quality standards (SOx, NOx, SPM,CO)				4		

	1							
	1.2	Necessity of air sampling and Basic		1				
		consideration during sampling.						
		Sampling methods for gaseous and particulate						
		type pollutants:						
		Gaseous pollutants: Grab sampling, Absorption,						
		Adsorption, Freeze out sampling						
		Particulate pollutants: dust fall jar, high volume						
		sampler, electrostatic precipitation.						
	1.3	Methods of controlling air pollution:-						
		Air pollution controlling methods, Principle,						
		construction, working and application of						
		Equipment for gaseous pollutants control:						
		Gas absorption equipment: Packed column, Plate						
		column and venture scrubber, Fixed bed absorber,						
		Thermal and catalytic incinerator.						
		Principle, construction, working and application						
		of Equipment for particulate types of pollutants						
		control:- Gravity settling chamber, Cyclone						
		separator, Fabric filter, Wet Scrubber,						
2		Electrostatic precipitator						
2	2.	Water Pollution and Waste Water Treatment	22	22	2	40%	40%	20%
	2.1	Waste water characteristics	8.4					
		Types of water pollutants and their sources &			AFE			
		effects.		Total Science				
	S S S	Physical, chemical & biological characteristics	In the second					
		of Wastewater.						
		Water sampling methods: Grab sampling and						
		composite sampling.						
		Concepts & significance:						
		DO, TSS, TDS, pH, BOD, COD etc.						
		Drinking water quality standard (MPCB/WHO)						
	2.2	Role of pollution control board				1		
	2.2	Effluent treatment methods:-				1.0		
		Preliminary Treatment, Primary Treatment,						
		secondary (Biological) Treatment: Principle,						
		construction & working of Trickling Filters and						
	2.2	Activated sludge Treatment plant						1
	2.3	Sludge treatment:-						
		Sludge Thickening, Sludge Digestion, Sludge						
		Dewatering, Sludge Disposal						
		SECTION-	II					
3		Industry Specific Waste Treatment	06	12	3	40%	40%	20%
,		Fertilizer Industry				1	-070	20 70
,	3.1			1				
,	3.1	Names of pollutants produced from urea plant						
,	3.1	Names of pollutants produced from urea plant and their effects.						
,	3.1	Names of pollutants produced from urea plant and their effects.						
,		Names of pollutants produced from urea plant and their effects.  Treatment of solid, liquid, gaseous effluent produced in urea Plant.						
,	3.1	Names of pollutants produced from urea plant and their effects.  Treatment of solid, liquid, gaseous effluent produced in urea Plant.  Pulp & Paper ( Kraft) Industry						
,		Names of pollutants produced from urea plant and their effects.  Treatment of solid, liquid, gaseous effluent produced in urea Plant.						

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4		Solid Waste Management	10	16	3	40%	400/	2001
	4.1	Solid waste:	10	10	3	40%	40%	20%
		Definition, classification, characteristics and origin.						
		Solid waste collection methods.						
		Solid waste processing.		1000				
		Reuse, recycle and recovery.						1
	4.2	Disposal of Biomedical waste.				1000		
5		Environmental Audit & ISO 14000	06	12	4	40%	40%	20%
	5.1	Environmental management: Principle, objective and components of Environment management.		12		4070	40 78	2070
	5.2	Environment Audit :principle, Procedure and benefits						
	5.3	ISO 14001: Need for ISO 14001. Business Benefits of ISO 14000						
		Total	64	80				

Typiy and above levels (Blooms's Revised Taxanomy).

Notes: This specification table shall be treated as a general guideline and actual distribution of marks may slightly vary from table. But the questions from each topic should be asked as per marks weightage. Numerical questions are to be asked only if specified.

## List of Assignments/Tutorials:

Sr. No.	Unit	Practical/Assignment	Approx. Hours	CO
1	1	Estimate suspended particulate matter in air using high volume sampler.	3	1
2	1	Estimate concentration of flue gas using orsat apparatus.	3	1
3	2	Measure the turbidity of given waste water sample using nephlometric turbidity meter.	3	2
4	2	Determine total hardness of the given effluent sample using Ethylene Diamine Tetra Acetic Acid (EDTA).	3	2
5	2 Determine total suspended solids and total dissolved solids in given effluent sample.		3	2
6	2	Determine acidity and alkalinity of given effluent sample.	3	2
7	2	Estimate chloride content of given water sample.	3	2
8	2	Determine biological oxygen demand (BOD) of the given effluent sample.	3	2
9	2	Determine chemical oxygen demand (COD) of the given effluent sample by spectrophotometer.	3	2
10	2	Determine dissolved oxygen of the given effluent sample.	3	2
11	3	Visit nearby chemical industry and prepare a report on effluent treatment plant.	3	3

### Text Books:

Sr. No.	Author	Title	Publisher and Edition
1	Text Book of Environmental Pollution and Control	Dr. H. S. Bhatia	New Delhi Galgotia Publication.
2	A Text Book of Environmental Chemistry and Pollution Control	Mr. S. S. Dara	S. Chand & Company Ltd. New Delhi.
3	Environmental Pollution Control Engineering	C. S. Rao	New Age International(P) Limited, P:-ublishers
4	Pollution Control in Process Industries	Mr. S. P. Mahajan.	Tata Mc Graw Hill, New Delhi.

## Reference books:

Sr. No.	Author	Title	Publisher and Edition
1	Waste water Engineering: Treatment, Disposal & Reuse	Metcalf & Eddy	Tata McGraw Hill, NewDelhi.

## Weblinks:

- 1. https://nptel.ac.in/courses/103107084/
- 2. https://nptel.ac.in/courses/105106119/

Curriculum Coordinator

Diploma in CHEMICAL ENGINEERING

Dean - Diploma

SEM V, DCHE, VJTI



DIPLOMA PROGRAMME	: DIPLOMA IN CHEMICAL ENGINEERING	
PROGRAMME CODE	: DCHE	
SEMESTER	: FIFTH	
COURSE TITLE	: CHEMICAL PLANT SAFETY AND LOSS PREVENTION	
COURSE CODE	: 175CH53	

		CH HE	ING ME					E	XAMI	NATIO	N SCHE	EME				
	T	_	CD	PAPER TH		TOTAL	TOTAL		PR		OR		TW		TOTAL	
L	1	P	CR	HRS	Max	Min	IST	Max	Min	Max	Min	Max	Min	Max	Min	MARKS
4	-	-	4	3	80	32	20	100	40	-	-	-	-	50	20	150

- Course Objectives:
  1. To understand the importance of plant safety.
  2. To understand the Knowledge of plant safety

## **Course Outcomes:**

Student should be able to

CO1	Describe the safety procedures to be observed while working in a plant.
CO2	Identify types of hazards associated in a chemical process industry.
CO3	Prepare safety audit report & safety report.
CO4	Explain procedure for preventive maintenance, on-line maintenance, shut down maintenance.

		SECT	ION I					
Unit & Sub-Unit		Topics/Sub-topics	Hours	Marks	СО	R Level	U Level	A Level
1		Personal Protective equipments	08	10	1	40%	40%	20%
	1.1	Non respiratory personal protective equipment:- Eye & Face, ear, head, torso & body, hand, foot & leg protection.						
	1.2	Respiratory protective equipment:- Air purifier type, supplied air type, Self contained breathing apparatus, Selection of proper devices.						
2		Fire Prevention	10	14	1	40%	40%	20%
	2.1	Types of fire, fire triangle, Principle of extinguish of fire. Classification of fire and suitable type of extinguisher.						

	2.2	Principle, Construction & working of fire extinguisher – Soda Acid type, Foam type, Dry Chemical powder. Fire buckets and Fire hydrant.						
3		Plant Hazards	12	16	2	40%	40%	20%
	3.1	Industrial hazards Industrial hazards due to process & its precautions, Plant Safety provisions.  Electrical hazards - Common Sources, precautions.  Mechanical hazards						
	3.3	Static Hazards (electricity)  Explosion hazards - Classification of explosives, precautions while handling explosives.  Radiation hazards - Health hazards of infrared radiation & X rays.						
		SECTI	ON II					
4		Storage & Transportation of	10	12	1	40%	40%	20%
		Chemicals						
	4.1	Methods of Storage Bulk storage, bin storage, underground storage, liquid storage, gas storage; Storage of flammable & combustible liquid chemicals shock sensitive chemicals. Packing of solids - bags, boxes, drum, container. Vibrating hopper, Screw feeder.						
	4.2	Functions & Principles of material handling.  Transportation of hazardous Chemicals – Flammable liquids, corrosives or oxidizing materials, water reactive Chemicals, igniting substances, toxic chemicals.						
5		Safety Audit	06	08	3	40%	40%	20%
	5.1	Objectives of safety audit, procedure for safety auditing.						
	5.2	Case study(Accidental analysis)				7		
6		Plant Maintenance	18	20	4	40%	40%	20%
	6.1	Objectives of plant maintenance functions & responsibilities of plant maintenance department.	10	20		4070	40 /0	2070
	6.2	Types of maintenance Corrective or breakdown maintenance, Scheduled maintenance, Preventive maintenance, Predictive maintenance.						

6.3	Online maintenance (eg. Rota meter/ Steam trap), Shut down maintenance, Procedure for shutdown & start up of plant.				
	Total	64	80		

Notes: This specification table shall be treated as a general guideline and actual distribution of marks may slightly vary from table. But the questions from each topic should be asked as per marks weightage. Numerical questions are to be asked only if specified.

#### Text Books:

Sr. No.	Author	Title	Publisher and Edition
1	Safe Handling of Hazardous Chemicals	A. K. Rohatgi	J. K. Entrprises
2	Plant Maintenance	S. S. Apte	Delhi Productivity Council
3	Plant Safety and Maintenance	D.B.Dhone	Nirali Publications

## Reference Books:-

Sr. No.	Author	Title	Publisher and Edition
1	Safety & Accident Prevention in Chemical operations	H. H. Foucet & W. S. wood	Inter Science Publication, John Willey & Sons
2	Safety in Process Plant Design	G. L. Wells	John Willey & Sons
3	Maintenance Engineer Handbook	C. L. Morrow	McGraw Hill Publication

## Weblinks:

- 1. https://nptel.ac.in/syllabus/103102023/
- 2. https://nptel.ac.in/courses/103106071/6
- 3. https://nptel.ac.in/syllabus/103106071/

Curriculum Coordinator

Diploma in CHEMICAL ENGINEERING

Dean - Diploma

SEM V, DCHE, VJTI



DIPLOMA PROGRAMME	: DIPLOMA IN CHEMICAL ENGINEERING
PROGRAMME CODE	: DCHE
SEMESTER	: FIFTH
COURSE TITLE	: HEAT TRANSFER
COURSE CODE	: 175CH54

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	L T P			PAPER	TH			тот	ΓAL	P	R	0	R	Т	W	
L		P	CR	HRS	Ma x	Min	IST	Max	Min	Max	Min	Max	Min	Max	Min	TOTAL MARKS
4	2	3	9	3	80	32	20	100	40	50*	20	-	-	50	20	200

## Course Objectives:

- Understand concept and principles of heat transfer operations.
   Understand control of various parameters, which affect the operations

## **Course Outcomes:**

Student should be able to

CO 1	Understand basic modes, mechanism and laws of heat transfer
CO 2	Know concept of overall and individual heat transfer coefficient and to calculate rate of heat transfer.
CO 3	Calculate rate of heat radiated between two surfaces.
CO 4	Explain working of different heat transfer equipments, evaporators and crystallization.

		SECTION-I							
	nit & o-Unit	Topics/Sub-topics		Marks	СО	R Level	U Level	A Level	
1		Conduction	12	14	1	40%	40%	20%	
	1.1	Modes of heat transfer - definition with examples							
	1.2	Fourier's law - statement, mathematical expression							
	1.3	Thermal conductivity - definition, relation with temperature.							
	1.4	Description of steady state conduction							
	1.5	Derivation of rate of heat flow by conduction through rectangular block, composite wall & numerical.							
	1.6	Derivation of rate of heat flow through cylinder, sphere & numericals							
1.7		Study of variation of thermal conductivity with temperature	-						
	1.8	optimum thickness of insulation - concept & definition							

2		Convection	20	20	2	40%	40%	20%
	2.1	Natural & forced convection – definition & example						
	2.2	Film coefficient – concept, definition and unit						
		Derivation of overall heat transf er coefficient from						
		hot fluid to cold fluid through metal wall						
	2.3	Derivation of overall heat transf er coefficient from						
		hot fluid to cold fluid through metal wall. Effect of						
		surface coefficient on overall heat transfer coefficient						
	2.4	Dimensional analysis for heat transfer for						
		understanding the use of Reynold's number, prandtl						
		number, Nusselt number and Grashoff number in						
		calculating film coeffitient					The state of	
	2.5	Calculating heat transfer coefficient in laminar &						
		turbulent flow by Dittus -Bolter & Sider Tate						
		equation						22.79
	2.6	Co-current & counter current heat flow- concept,						
	2.5	schematic representation & comparison		The state of				
	2.7	Concept of Log Mean Temp. Difference, derivation & numericals based on this						
	2.8	Boiling – definition of saturated pool boiling, boiling					122	
		curve, study of film boiling, nucleate boiling &						
		transition boiling						
	2.9	Condensation – definition, Dropwise & filmwise						
		definition & relative merits & demerits, effect of				100000		
		vertical & horizontal heat transfer surface on heat			Timber 1			
3		transfer.	0.4	0.6		1001		
3	3.1	Radiation	04	06	3	40%	40%	20%
	3.1	Radiation- Definition & examples						
	3.2	Definition of absorptivity, reflectivity and						
	3.2	transmissivity			1 10 10			
	3.3	Laws of radiation- statement & mathematical						
	0.0	expression of Plank's Law, Wien's displacement law,						
		Stefan Boltzman law						100
	3.4	Definition, mathematical expression & description of						
		Kirchoff's law Mathematical expression for rate of						
		radiation between two surfaces, numericals based on						
		that						
	3.5	Definition of black body, Gray body, emissivity,						
		Emissive power						
		SECTION II						
4		Heat Transfer Equipment	12	16	4	40%	40%	20%
_	4.1	Different heat transfer equi pment in chemical						
		industry- names & uses						
	4.2	Double pipe Heat Exchangers- Diagram, construction,						
	7.4							
	4.2	working						
		working Shell & Tube Heat Exchanger- Diagram,			335.3			
	4.3	Shell & Tube Heat Exchanger- Diagram,						

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		Total	64	80				
	6.4	Simple material balance, numericals on crystallization.						
	6.3	Crystallization equipments- Agitated tank crystalliser, vacuum crystalliser, Oslo (cooler and evaporative) crystallizer, Swenson Walker crystallizer.						
	6.2	Method of super saturation, Mier's super saturation theory.						
	6.1	Concept of crystallization, saturation, super saturation, solubility curves						
		Crystallization	04	10	4	40%	40%	20%
	5.7	Detailed study of construction, working, diagram & application of open pan evaporator, Horizontal tube evaporator, Vertical tube evaporator, Long tube vertical evaporator, forced circulation evaporator.						
	5.6	Material & enthalpy balance for single effect evaporator, numerical based on this topic to calculate area of evaporator.						
	5.5	Mechanical & thermal recompression description & diagram						
	5.4	Feeding of multiple effect evaporator – description & diagram						
	5.3	Definition & description of capacity & economy of evaporator, methods to improve economy						
	5.2	Statement & effects of properties that influences evaporation						
	5.1	Definition of evaporation, comparison of Evaporation & Drying			-	40 /8	40 76	20
;		Evaporation	12	14	4	40%	40%	20
	4.10	working  Design procedure for heat exchangers (No numerical)						
	4.9	Construction, working  Plate type heat exchanger - Diagram, construction,						
	4.8	Scrapped Surface heat exchanger - Diagram.						
	4.7	Extended Surface heat exchanger - Diagram, construction, working						
	4.6	Graphite Block heat exchanger - Diagram, construction, working						
	4.5	Diagram of 1-2 & 2-4 heat exchanger						1111

**Legends:** R- Remember, U – Understand, A – Apply and above levels (Blooms's Revised Taxanomy).

Notes: This specification table shall be treated as a general guideline and actual distribution of marks may slightly vary from table. But the questions from each topic should be asked as per marks weightage. Numerical questions are to be asked only if specified.

# List of Practicals/Assignments/Tutorials:

Sr. No.	Unit	Practical/Assignment	Approx. Hours	CO
1	1	Calculate the thermal conductivity of solid metallic rod.	3	1
2	1	Calculate the rate of heat loss through composite wall.	3	1
3	2	Calculate heat transfer coefficient for natural convection.	3	2
4	2	Calculate Heat Transfer coefficient for forced convection.	3	2
5	3	Calculate the emissivity of a material.	3	3
6	4	Calculate the overall heat transfer coefficient for double pipe heat exchanges for cocurrent flow.	3	4
7	4	Calculate the overall heat transfer coefficient for double pipe heat exchanges for counter current flow.	3	4
8	4	Calculate the overall heat transfer coefficient for 1-2 shell and tube heat exchangers.	3	4
9	4	Calculate the overall heat transfer coefficient for finned tube heat exchangers.	3	4

Sr. No. Unit		Tutorial	Approx. Hours	CO	
1	1	To find out the thermal conductivity of solid metallic rod. (Problems)	3	1	
2	1	To find out the rate of heat loss through composite wall.	3	1	
3	2	To find out the parameters related to heat exchanger.	3	2	
4	2	To find out Heat Transfer coefficient for natural convection forced	3	2	
5	3	To find out the emissivity of a material.	3	3	
6	4	To find out the overall heat transfer coefficient for types of heat exchanges according to flow.	3	4	
7	4	To find out the area of evaporators.	3	4	
8	4	Numericals based on crystallization.	3	4	

#### Text books:

Sr. No.	Author	Title	Publisher
1	Heat Transfer Operations	K.A.Gavane	Nirali Publications
2	Heat Transfer and Mass Transfer Operations	Dr. S.D.Dawande	Central Techno Publications
3	Solved problems in mass and heat transfer	G. K. Roy	Khanna Publication

## Reference Books

Sr. No.	Author	Title	Publisher
1	Introduction to Chemical Engg.	Mr. Walter L. Badger & Mr. Julius T. Bachero	Mc Graw Hill International.
2	Unit Operations of Chemical Engineering	Mc Cabe, W. L. Smith & Hariot.	Mc Graw Hill International
3	Process Heat Transfer	Kern D. Q.	Mc Graw Hill International.

### Weblinks:

1. https://nptel.ac.in/courses/103103032/

Curriculum Coordinator

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SEM V, DCHE, VJTI



DIPLOMA PROGRAMME	: DIPLOMA IN CHEMICAL ENGINEERING	
PROGRAMME CODE	: DCHE	
SEMESTER	: FIFTH	
COURSE TITLE	: INSTRUMENTATION AND PROCESS CONTROL	
COURSE CODE	: 175CH55	

		CH HEN	ING ME					E	XAMIN	NATION	SCH	EME																	
	т	D	CD	CD	CD	CR	PAPER	TH		TOTE	ТОТ	TOTAL PR		R	O	R	T	W	TOTAL										
L	1	P	PCR	PCR	P		CR	CR	CR	PCR	PCR	PCR	PCR	CR	PCR	CR	CR	HRS	Max	Min	IST	Max	Min	Max	Min	Max	Min	Max	Min
3	-	2	5	3	80	32	20	100	40	25*	10	-	-	25	10	150													

## Course Objectives:

- 1. Understand the principles of process parameters like temperature, pressure, level, flow.
- 2. Understand to control the process parameter as per the desired value for the optimization of the process.

### **Course Outcomes:**

Student should be able to

CO1	Understand the principles & working of different measuring instrument.
CO2	Select proper instrument for measuring desired parameters.
CO3	Calibrate and Maintain process control elements.
CO4	Use Controllers, PLC & DCS in process Industry.

		SECTION-I						
Unit & Sub- Unit		Topics/Sub-topics		Marks	со	R Level	U Level	A Level
1		Basic Concepts	04	06	1	40%	40%	20%
	1.1	Measurement and its aim Functional elements - Primary, Secondary, Manipulating, data transferring.						
	1.2	Static characteristics - definition of Calibration, Accuracy, Precision, Repeatability, Drift, Sensitivity, Resolution, Dead zone, Static error.						
	1.3	Dynamic Characteristics - definition of Speed of response, fidelity, lag, Dynamic error.						

2		Temperature Measurement	06	10	2	40%	40%	20%
	2.1	Temperature Scales;- Centigrade, Kelvin, Fahrenheit, Rankin Methods of Temperature Measurement.					dura	
	2.2	Expansion Thermometer- Bimetallic thermometer, Glass thermometer.						
	2.3	Electrical temperature measuring instruments- RTD, thermocouple & Thermistor.						
	2.4	Pyrometer- Optical & Radiation.						
3		Pressure Measurement	08	14	2	40%	40%	20%
	3.1	Units of Pressure Methods of Pressure Measurement						
	3.2	Elastic Pressure Transducer - Bourdon tube, Bellows, Diaphragm Force-balance Pressure Gauges - Dead weight tester,						
	3.3	Electrical Pressure Transducer - Strain gauge, LVDT, Measurement of Vacuum - McLeod gauge						
4		Level Measurement	06	10	2	40%	40%	20%
	4.1	Methods of Liquid level Measurement Direct Methods:- Sight Glass, Float						
	4.2	Indirect Methods:- Pressure gauge, Air purge, Radioactive, Ultrasonic, Capacitive. Solid level Measurement.						
		SECTION-II						
5		Flow Measurement	06	10	2	40%	40%	20%
	5.1	Method of flow measurement Inferential Flow Measurement:- Variable head- flow nozzles, Variable area- Piston type, Magnetic meter, Turbine meter, Ultrasonic flow meter.						
	5.2	Quantity Flow meter:- Positive displacement meters- Rotating vane meter, Mass Flow meters :- Thermal flow meter.						
6		Process Control System & Controller	08	12	3	40%	40%	20%
	6.1	Open, closed loop system, cascade control system. Servo & Regulatory operation.						
	6.2	Definition of system - input step, ramp, sinusoidal, pulse.						
	6.3	Selection of Control Action -On-Off, proportional, integral, derivative.						
	6.4	Construction and working of Pneumatic Controllers - P, PI, PD, PID						
7		Control Valve	06	12	3	40%	40%	20%
	7.1	Types of control valve – air to open, air to close						160
	7.2	Valve characteristics Linear, Equal %, Quick opening Valve types- single seated, Double seated						

	7.3	Valve actuators.						
		Valve selection and sizing.						
8		Computer-Aided Measurement & Control System	04	06.	4	40%	40%	20%
	8.1	Elements of computer-aided measurement and control. Computer aided process control Architecture - Distributed Digital Control Architecture.						
	8.2	Computer- aided process control hardware. Programmable Logic controller (PLC) Architecture. Distributed Control System (DCS) Architecture.						
		Total	48	80				

Legends: R- Remember, U – Understand, A – Apply and above levels (Blooms's Revised Taxanomy).

**Notes:** This specification table shall be treated as a general guideline and actual distribution of marks may slightly vary from table. But the questions from each topic should be asked as per marks weightage. Numerical questions are to be asked only if specified.

## List of Practicals/Assignments/Tutorials:

Sr. No.	Unit	Practical/Assignment	Approx. Hours	СО
1	2	Use of Thermocouple or Resistance Temperature Detector or Thermistor to measure the temperature of water bath and understand the characteristics of Thermocouple or Resistance Temperature Detector or Thermistor.	2	2
2	2	Measure of high temperature using radiation or optical pyrometer. Find the range of the optical or radiation pyrometer	2	2
3	3	Use of Linear Variable Differential Transformer (LVDT) to measure pressure.	2	2
4	3	Calibrate the pressure gauge using the dead weight pressure tester.	2	2
5	5	Measure the flow rate by magnetic flow meter.	2	2
6	6	Understand the concept of temperature controller with ON-OFF controller	2	3
7	7	Understand the characteristics of control valve.	2	3
8	8	Understand the operation of DCS /PLC through industrial visit.	2	4
9	4,	Determine the liquid level in vessel by capacitance method	2	2
10	3	Measure the pressure using stain gauge transducer, Find the minimum and maximum range.	2	2
11	6	Study of P, PI and PID controllers.	2	3

## **Text Books:**

Sr. No.	Author	Title	Publisher and Edition
1	Industrial Instrumentation and control	S. K. Singh	Tata McGraw Hill Publishing Company Ltd.
6	Process instrumentation and control.	A.P.Kulkarni	Nirali Publications

### Reference books:-

Sr. No.	Author	Title	Publisher and Edition
1	Instrumentation	Franklyn Kirk & Nicholas Rimboi	D. B. Taraporevala Sons & Co Private Ltd
2	Industrial control and Instrumentation	W. Bolten	Universities Press (India) Ltd
3	Process control	Coughner	McGraw Hill Publishing Company Ltd
4	Fundamentals of Industrial Instrumentation	Barua	Wiley India Pvt. Ltd.

## Weblink:

1. https://nptel.ac.in/courses/103105064/

Curriculum Coordinator

Diploma in CHEMICAL ENGINEERING

Dean - Diploma

SEM V, DCHE, VJTI



DIPLOMA PROGRAMME	: DIPLOMA IN CHEMICAL ENGINEERING	
PROGRAMME CODE	: DCHE	
SEMESTER	: FIFTH	
COURSE TITLE	: MEMBRANE TECHNOLOGY	
COURSE CODE	: 175CH56	

		CH	ING ME			,		E	XAMIN	NATION	N SCHI	ЕМЕ				
L	Т	P	CR	PAPER	Т	Н	IST	TOT	ΓAL	P	R	OR		OR TW		TOTAL
				HRS	Max	Min	131	Max	Min	Max	Min	Max	Min	Max	Min	MARKS
3	-	-	3	3	80	32	20	100	40	-	-	-	-		-	100

## Course Objective:

To know Membrane processes, types of processes
 To understand working of membrane process, transport mechanism and various applications

3. To understand Preparation of membranes

## Course Outcomes:

Student should be able to

COI	Understand Membranes, types of membrane process, types of waste water	
CO2	Know Transport mechanism of membrane process	
CO3	Understand Working principle of several membrane based operation	
CO4	Explain Preparation of membranes	

		. SECTION-I						
Unit & Sub- Unit		Topics/Sub-topics	Hours	Marks	СО	R Level	U Level	A Level
1		Introduction and Application of Membrane Technology	6	12	1	40%	40%	20%
	1.1	Membrane technology, types of processes, nature of membrane process						
	1.2	What are membranes, types of membranes						
	1.3	types of waste, classification of waste water, Various application of membrane technology  Domestic and industrial sector						
2		Membrane transport kinetics	8	12	2	40%	40%	20%
	2.1	Introduction						
	2.2	Solution diffusion model						

		Total	48	80				
	6.2	Preparation of Inorganic membranes, Sol gel method						
	6.1	Preparation of polymeric membranes, Phase inversion process, solvent selection, process parameters for phase inversion processes						
6		Preparation of membranes	08	14	-	40 70	1.070	-
	5.2	membrane distillation, ion exchange membane	08	14	4	40%	40%	20%
	5.1	Osmosis, elctro-dialysis, pervaporation, gas separation						
5		Miscellaneous membrane operations	06	10	3	40 /0	4070	207
	4.3	System types and applications (paint, food and waste treatment)	06	10	3	40%	40%	20%
	4.2	Membrane types and materials, membrane modules, fouling and cleaning						
	4.1	History and introduction of MF and UF processes, working of process, design parameters of process						
4		Ultrafiltration and microfiltration process	10	16	3	40%	40%	20%
		SECTION-II				1 100/	100/	200/
	3.3	Membrane fouling and cleaning, applications						
	3.2	Membrane and membrane materials for RO and NF processes, membrane categories, membrane modules						
	3.1	History and introduction of a RO and NF process, working principle						
3		Reverse osmosis and Nano-filtration	10	16	3	40%	40%	20%
	2.4	Concentration polarization concept, effect of concentration polarization of membrane transport, resistance in series model				400/	400/	20%
	2.3	Transport through porous membranes (Hagen poiseullie equation and kozeny Carmen equation)						

Legends: R- Remember, U - Understand, A - Apply and above levels (Blooms's Revised Taxanomy).

**Notes:** This specification table shall be treated as a general guideline and actual distribution of marks may slightly vary from table. But the questions from each topic should be asked as per marks weightage. Numerical questions are to be asked only if specified.

## Reference books:

Sr Author		Title	Publisher and Edition
Sr. No.	Author		n t i p til stisse
1	Mulder M.	Basic principles of Membrane Technology	Kluwer Academic Publications
2	Baker R. W.	Membrane Technology and Applications	Wiley Publications

## Weblinks:

- 1. https://nptel.ac.in/courses/116104045/6
- 2. https://nptel.ac.in/courses/103105060/8

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Diploma in CHEMICAL ENGINEERING

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SEM V, DCHE, VJTI



: DIPLOMA IN CHEMICAL ENGINEERING	
: DCHE	
: FIFTH	
: RENEWABLE ENERGY TECHNOLOGIES	
: 175CH56	
	: FIFTH : RENEWABLE ENERGY TECHNOLOGIES

		CH HE	ING ME			EXAMINATION SCHEME																
				CD	- CP	- CP	- CP	- CD	CD	PAPER	Т	Н	ICT	ТОТ	ΓAL	P	R	0	R	T	W	TOTAL
L	1	P	CR	HRS	Max	Min	IST	Max	Min	Max	Min	Max	Min	Max	Min	MARKS						
3	-	-	3	3	80	32	20	100	40	-	-	-	-	-	-	100						

## **Course Objective:**

- 1. To understand the importance of renewable energy and its utilization 2. To understand the environmental aspects of these resources

## **Course Outcomes:**

Student should be able to

CO1	Understand and analyze the pattern of renewable energy resources	
CO2	Describe the concept of new energy sources.	
CO3	Know the environmental aspects of wind energy.	
CO4	Explain the importance of renewable energy and its utilization for fuel production.	

		SECTION-I						
S	nit & Sub- Unit	Topics/Sub-topics	Hours	Marks	СО	R Level	U Level	A Level
1		Solar Energy	10	16	1	40%	40%	20%
	1.1	Solar Radiation, Measurements of solar Radiation and sunshine,						
	1.2	Solar Thermal Collectors, Flat Plate and Concentrating Collectors, Solar Applications,						
	1.3	Fundamentals of photo Voltaic, Conversion, solar Cells, PV Systems, PV Applications.						
2		Tidal, Geothermal and Hydel energy	10	12	1	40%	40%	20%
	2.1	Tidal energy ,Wave energy , Data, Technology options,						
	2.2	Open and closed OTEC Cycles, Small hydro, turbines,						
	2.3	Geothermal energy sources, power plant and environmental issues						

3		New Energy Sources	8	12	2	40%	40%	20%
	3.1	Hydrogen, generation, storage, transport and utilization, Applications : power generation, transport,						
	3.2	Fuel cells, technologies, types, economics and the power generation.						
		SECTION-II						
4		Wind Energy	10	20	3	40%	40%	20%
	4.1	Wind Data and Energy Estimation, wind Energy Conversion Systems,						
	4.2	Wind Energy generators and its performance, Wind Energy Storage, Applications, Hybrid systems.						
5		Bio - Energy	10	20	4	40%	40%	20%
	5.1	Biomass, Biogas, Source, Composition, Technology for utilization,						
	5.2	Biomass direct combustion, Biomass gasifier, Biogas plant, Digesters,						
	5.3	Ethanol production, Biodiesel production and economics.						
	1999	Total	48	80	2			

**Legends:** R- Remember, U – Understand, A – Apply and above levels (Blooms's Revised Taxanomy).

Notes: This specification table shall be treated as a general guideline and actual distribution of marks may slightly

**Notes:** This specification table shall be treated as a general guideline and actual distribution of marks may slightly vary from table. But the questions from each topic should be asked as per marks weightage. Numerical questions are to be asked only if specified.

#### Text books:-

Sr. No.	Author	Title	Publisher and Edition
1	Non Conventional Energy Sources,	G.D. Rai	Khanna Publishers, New Delhi, 1999.
2	Solar Energy	S.P. Sukhatme	Tata McGraw Hill Publishing Company Ltd., New Delhi, 1997

### Reference books :-

Sr. No.	Author	Title	Publisher and Edition
1	Wind Energy Conversion systems	L.L. Freris	Prentice Hall, UK, 1990.

Weblink:

https://nptel.ac.in/courses/112104225/22

Curriculum Coordinator

Diploma in CHEMICAL ENGINEERING

Dean - Diploma

SEM V, DCHE, VJTI



DIPLOMA PROGRAMME	: DIPLOMA IN CHEMICAL ENGINEERING	
PROGRAMME CODE	: DCHE	
SEMESTER	: FIFTH	
COURSE TITLE	: INDUSTRIAL MANAGEMENT (FINANACE ASPECT)	
COURSE CODE	: 175CH56	

		CH HEN	ING ME		EXAMINATION SCHEME															
T				CD	n	- CP	CP.	PAPER	Т	Н	TOTE	TOT	ΓAL	P	R	0	R	T	W	TOTAL
L	Т	P	CR	HRS	Max	Min	IST	Max	Min	Max	Min	Max	Min	Max	Min	MARKS				
3	-	-	3	3	80	32	20	100	40	-	-	-	-	-	-	100				

- Course Objective:
  1. To understand basic principles of management.
  2. To apply management techniques in the industrial organization.

## **Course Outcomes:**

Student should be able to

CO1	Understand process of Industrial finance and its management.	
CO2	Know the management aspects of the organizations.	
CO3	Describe the latest trends in industrial management.	
CO4	Understand the organizations and its ownership concept.	

		SECTION-I						
Unit & Sub- Unit		Topics/Sub-topics	Hours	Marks	СО	R Level	U Level	A Level
1		Introduction to Industry ·	12	16	4	40%	40%	20%
	1.1	Meaning – Definition						
	1.2	Types of Industry						
	1.3	Engineering industry						
	1.4	Process industry						
	1.5	Textile industry						
	1.6	Chemical industry						
	1.7	Agro industry						
	1.8	IT industry						
	1.9	Banking, Insurance, Retail, Hospitality, Health Care						1
	1.10	Types of Ownership of Industry: Proprietorship; Partnership; Private Ltd Company;						
	1.11	Public Ltd Company; Co-operative Enterprises; Public Sector Enterprises						

2		Management	6	12	2	40%	40%	20%
1	2.1	Introduction to management						
1	2.2	Principles of management.			1386			
1	2.3	Meaning, definition and importance.						
	2.4	Relevance of management to engineers.						
	2.5	Resources of management						
3		Supervisor & Supervision	6	12	2	40%	40%	20%
	3.1	Meaning and defination						
	3.2	Role and Responsibilities of supervisor						
	3.3	Qualities of Supervisor						
	3.4	Skills of Supervisor						
	3.5	Functions of Supervisor						
		SECTION-II						
4		Quality Management	6	14	3	40%	40%	20%
ex.	4.1	Activities 27.						
	4.2	Benefits Quality Control - Objectives, Functions, Advantages Quality Circle - Concept						
	4.3	Characteristics & Objectives Quality Assurance System Concept						
	4.4	Meaning of Total Quality and TQM Components of TQM - Concept,						
	4.5	Elements of TQM, Benefits						
	4.6	Modern Technique & Systems of Quality Management like Kaizen,5'S',6 Sigma 7.4 ISO 9001:2000 - Benefits, Main clauses						
5		Financial Management	8	12	1	40%	40%	20%
	5.1	Capital Generation & Management -						
	5.2	Types of Capitals - Fixed & Working						
	5.3	Sources of raising Capital						
	5.4	Features of Short term, Medium Term & Long Term Sources						
	5.5	Types of Budgets, Fixed & Variable Budget – Concept						
	5.6	Production Budget - Sample format						
	5.7	Labour Budget - Sample format						
	5.8	Profit & Loss Account & Balance Sheet - Meaning, sample format,						
	5.9	Meaning of different terms involved: Excise Tax; Service Tax; GST						
	5.10	The second secon						

5		Cost and cost calculation	10	14	1	40%	40%	20%
(	6.1	Objectives of cost calculation.						
(	6.2	Classification of cost						
(	6.3	Variable and fixed cost						
(	6.4	Direct and indirect cost			1			
(	6.5	Functional cost						
(	6.6	Cost control and cost reduction						
(	6.7	Overheads and types of overheads						
(	6.8	Cost calculation of a product						13, 56
(	6.9	Break even analysis		1				
6	5.10	Depreciation depreciation calculation.						
		Total	48	80				1

Legends: R- Remember, U – Understand, A – Apply and above levels (Blooms's Revised Taxanomy).

**Notes:** This specification table shall be treated as a general guideline and actual distribution of marks may slightly vary from table. But the questions from each topic should be asked as per marks weightage. Numerical questions are to be asked only if specified.

#### Text books:

Sr. No.	Author	Title	Publisher and Edition
1	O.P. Khanna	Industrial Management	Dhanpat Rai & Sons; 5 <sup>th</sup> Edition, 2012
2	T.R. Banga and S.C. Sharma	Industrial organization and Engineering Economics	Khanna Publication; 10 <sup>th</sup> Edition, 2010

## Weblink:

- 1. https://nptel.ac.in/courses/112107142/
- 2. https://nptel.ac.in/courses/112107143/

Curriculum Coordinator

Diploma in CHEMICAL ENGINEERING

Dean - Diploma

SEM V, DCHE, VJTI



DIPLOMA PROGRAMME	: DIPLOMA IN CHEMICAL ENGINEERING
PROGRAMME CODE	: DCHE
SEMESTER	: FIFTH
COURSE TITLE	: NUMERICAL METHODS IN CHEMICAL ENGINEERING
COURSE CODE	: 175CH56

		CH HEN	ING ME					E	XAMIN	NATION	N SCHE	EME							
,	т	P	CD	PAPER	TH		TOTE	TOTAL		PR		OR		TW		TOTAL			
L	1		P	CR	CR	CR	CR	HRS	Max	Min	IST	Max	Min	Max	Min	Max	Min	Max	Min
3	-	-	3	3	80	32	20	100	40	-	-	-	-	-	-	100			

- Course Objective:
  1. To use features of SCILAB
  2. To solve linear equations and ODE'S
  3. To learn mathematical modelling of chemical processes

## **Course Outcomes:**

Student should be able to

COI	Use SCILAB software for data analysis and validation
CO2	Find approximate root of algebraic equations using bisection and newton-raphson method, solving of linear equations using Guassian elimination method
CO3	Perform numerical integration using simson's and trapezoidal rule
CO4	Solve Ordinary differential equations

		SECTION-I						
S	nit & ub- Init	Topics/Sub-topics	Hours	Marks	со	R Level	U Level	A Level
1		Introduction to Scilab software	6	10	1	40%	40%	20%
	1.1	Explain use and features of Scilab						
	1.2	Solving of simple problems in scilab						
2		Numerical solution of systems of linear equations	8	12	2	40%	40%	20%
	2.1	Gussian elimination method, concept and methods of solving problems related to chemical engineering						
	2.2	Matrix Inversion						
3		Numerical Integretion	10	18	3	40%	40%	20%
	3.1	Tapezoidal Rule						
	3.2	Simson's 1/3 rule						
	3.3	Simson's 3/8 rule						

4		Numerical Solution of Algebraic Equations	12	20	3	40%	40%	20%
734	4.1	Bi-section method, concept and methods						
	4.2	Newton-Raphson Method						
	4.3	RegulaFalsi Method						
5		Numerical Methods to solve ODE's	12	20	3	40%	40%	20%
	5.1	Eulars Method						
	5.2	Runge-Kutta method						
		Total	48	80				

**Legends:** R- Remember, U – Understand, A – Apply and above levels (Blooms's Revised Taxanomy).

Notes: This specification table shall be treated as a general guideline and actual distribution of marks may slightly vary from table. But the questions from each topic should be asked as per marks weightage. Numerical questions are to be asked only if specified.

#### Text books:

Sr. No.	Author	Title	Publisher and Edition		
1	Grewal B. S.	Numerical Methods in Engineering & Science	Khanna Publications		
2	Jain M. K., Iyengar S.R.K., Jain R.K.	Numerical Methods For Scientific And Engineering Computation	John Wiley & Sons		

## Reference books:

Sr. No.	Author	Title	Publisher and Edition
1	Chapra S. C., Canale R. P.,	Numerical Methods for Engineers	McGraw-Hill Education
2	Dorfman K. D., Daoutidis P	Numerical Methods with Chemical Engineering Applications	Cambridge University Press

## Weblinks:

- https://nptel.ac.in/courses/122102009/
- https://nptel.ac.in/courses/111105038/
- www.scilab.org

Curriculum Coordinator

Diploma in CHEMICAL ENGINEERING

Dean - Diploma

SEM V, DCHE, VJTI

DIPLOMA PROGRAMME	: DIPLOMA IN CHEMICAL ENGINEERING	
PROGRAMME CODE	: DCHE	
SEMESTER	: FIFTH .	
COURSE TITLE	: FERTILIZER TECHNOLOGY	
COURSE CODE	: 175CH56	

			IING ME				EX	AMINA	ATION	SCHEM	1E					
L	Т	P	CR	PAPER	TH		ICT	TOTAL		PR		OR		TW		TOTAL
		•	CK	HRS	Max	Min	IST	Max	Min	Max	Min	Max	Min	Max	Min	MARKS
3	-	-	3	3	80	32	20	100	40	-	-			00	00	100

Rational: India is a agriculture country It is therefore vital for chemical engineers to understand for each fertilizer product, its flow diagram for Industry production processes.

## **Course Objectives:**

- 1. To make students aware of crop needs, soil deficiencies.
- 2. Fortification of soil through selected fertiliser or mixer of fertilisers
- 3. Introduce students to bio-fertilizers and their advantages.

### **Course Outcomes:**

Student should be able to

CO1	Classify fertilizers on the basis of different properties	
CO2	Use reactions and unit operations steps for manufacturing of various fertilizers	
CO3	Recommend fertilizer based on soil analysis.	
CO4	Justify use of bio fertilizers.	

		SECTIO	N-I						
Sı	Jnit & ıb-Unit	Topics/Sub-topics	Hours	Marks	СО	R Level	U Level	A Leve	
1		Introduction to Fertilizers	06	10	1	40%	40%	20%	
	1.1	Synthetic fertilizers, Classification of fertilizers Role of essential Elements in plant Growth, Macro elements and Micro elements							
	1.2	Application of fertilizers considering Nutrient Balance and types of crop							
2		Manufacturing of Ammonia	06	10	2	40%	40%	20%	
2	2.1	Synthesis of Ammonia gas by Catalytic partial oxidation Steam Hydrocarbon reforming							
	2.2	Ammonia converters: Single bed and multi-bed converter							
	2.3	Manufacturing of ammonia by Linde Ammonia concept process M. W. Kellogg process and Haldor Topsoe process							
	2.4	Storage and Transportation of Ammonia							
3		Manufacturing of Nitric Acid	06	10	2	40%	40%	20%	
	3.1	Manufacturing of Nitric Acid by Pressure ammonia oxidation process and Intermediate pressure ammonia oxidation process							

	3.2	Concentration of Nitric acid by Mg(NO3)2						
1		Manufacturing of Urea	06	10	2	40%	40%	20%
	4.1	Physical, chemical properties						
	4.2	Manufacturing of Urea by Stamicarbon's CO2 stripping process Montecatini Solution recycle process						
	4.3	Toyo-Koatsu total recycle process						
		SECTION						
5		Manufacturing of Ammonium nitrate	06	10	3	40%	40%	20%
	5.1	Manufacturing of Ammonium nitrate by Prilling process, carbonate and gypsum						
	5.2	Ammonium chloride from Ammonium sulphate and sodium chloride						
6		Manufacturing of elemental phosphorous	06	10	3	40%	40%	20%
	6.1	Manufacturing of elemental phosphorous by Electric furnace method						
	6.2	Manufacturing phosphoric acid by Wet Process						
	6.3	Strong Sulphuric Acid Leaching Hydrochloric Acid Leaching Electric Furnace Process		1.0		400/	400/	200/
7		Manufacturing of Phosphates	06	10	3	40%	40%	20%
	7.1	Manufacturing of NPK, Ammonium Sulphate						
	7.2	Manufacturing of Ammonium Sulphate Phosphate (ASP), Calcium Ammonium Nitrate(CAN)						
8	1	Biofertilizers	06	10	3	40%	40%	20%
	8.1	Types of Biofertilizers, Nitrogen-fixing biofertilizers						
	8.2	Phosphate-solubilizing biofertilizers						
	8.3	Preparation of a biofertilizers						
		Total R- Remember, U – Understand, A – Apply and above	48	80	-			

**Notes:** This specification table shall be treated as a general guideline and actual distribution of marks may slightly vary from table. But the questions from each topic should be asked as per marks weightage. Numerical questions are to be asked only if specified.

## Reference books:

Sr. No.	Author	Title	Publisher and Edition
1	M. Gopala Rao Sitting Marshall	Dryden's Outlines of Chemical Technology,	Affiliated East West Press (Pvt) Ltd, 3rd Ed., New Delhi
2	Austin G.T.	Shreve's Chemical Process Industries, 5th edition	McGraw Hill publication, New Delhi
3	N. S. Subba Rao	Biofertilizers in Agriculture,	Oxford & IBH Publishing Company, New Delhi

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Diploma in CHEMICAL ENGINEERING

Dean - Diploma

DIPLOMA PROGRAMME	: DIPLOMA IN CHEMICAL ENGINEERING	
PROGRAMME CODE	: DCHE	
SEMESTER	: FIFTH	
COURSE TITLE	: BIOCHEMICAL TECHNOLOGY	
COURSE CODE	: 175CH56	

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L	Т	ГР	P	CR	PAPER	Т	TH		TO	TAL	P	R	OR		Т	w	TOTAL
				HRS	Max	Min	IST	Max	Min	Max	Min	Max	Min	Max	Min	TOTA! MARK	
3	-	-	3	3	80	32	20	100	40	-	-	_	-	- Triax	-	100	

Course Objective:
1. To understand basic principles of management.
2. To apply management techniques in the industrial organization.

# Course Outcomes:

Student should be able to

CO1	Calculate microbial/enzymatic kinetics parameters and Design enzyme reactors and scale up fermenters
CO2	Calculate biomass production/substrate requirements and decide process parameters
CO3	Estimate energy equipments/oxygen requirements
CO4	Estimate bio-reactor size/time for a given microbial/enzymatic process.

		SECTION-I						
	nit & Sub- Unit	Topics/Sub-topics	Hours	Marks	СО	R Level	U Level	A Leve
1		Introduction to Biotechnology and enzyme	14	25	1	40%	40%	20%
	1.1	Role of chemical engineers in biotechnology						
	1.2	Basics of Genetic Engineering and Tissue Culture : Recombinant DNA technology						
	1.3	Structure function relations of enzymes; Classification						
	1.4	Mechanism of Enzyme action, Enzyme kinetics, inhibition and regulation Enzyme purification and characterization, Coenzymes, cofactors						
2		Bioprocess Development	10	15	2	40%	400/	200/
	2.1	Plant and animal cell cultures for the production of biochemicals, Enzyme reactors, thermostabilization, Immobilized cells		13	2	4076	40%	20%
	2.2	Kinetics of microbial growth, models and simulations, Batch and continuous culture, Mixed microbialculture,						
2		SECTION II	- \ 70					
3		Bio reactor	14	22	4	40%	40%	20%
	3.1	Integration of downstream processing with bio- processing.				(See		_0/0
	3.2	Transport phenomena in bio-reactions and bioreactors.						

	3.3	Reactor design for biochemical reactions and scale up, Process Design for bioproducts, Bioreactor design, Scale up of bioreactions/reactors,						
4		Fermentation	10	18	3 .	40%	40%	20%
	4.1	Fundamentals of fermentation-submerged fermentation,				1070	4070	20 70
	4.2	Fermenter design and basic biochemical engineering aspects of fermentation						
		Total	48	80				

Legends: R- Remember, U – Understand, A – Apply and above levels (Blooms's Revised Taxanomy).

Notes: This specification table shall be treated as a general guideline and actual distribution of marks may slightly vary from table. But the questions from each topic should be asked as per marks weightage. Numerical questions are to be asked only if specified.

## Text books:

Sr. No.	Author	Title	Publisher and Edition				
1	D. G. Rao	Introduction to Biochemical Engineering	McGraw Hill Education; 2 edition (1 August 2009)				

**Curriculum Coordinator** 

Diploma in CHEMICAL ENGINEERING

Department

Dean - Diploma

SEM V, DCHE, VJTI

DIPLOMA PROGRAMME	: DIPLOMA IN CHEMICAL ENGINEERING
PROGRAMME CODE	: DCHE
SEMESTER	: FIFTH
COURSE TITLE	: PROJECT-I
COURSE CODE	: 175CH57

		CH HE	ING ME					E	XAMIN	NATIO	N SCHE	EME				
1	т	P	CR	CD PAPER	TH		ICT	TOTAL		PR		OR		TW		TOTAL
L				HRS	Max	Min	IST	Max	Min	Max	Min	Max	Min	Max	Min	MARKS
-	-	3	3	-	-	-	-	-	-	-	-	50*	20	50	20	100

## **Course Objective:**

- To analyse, identify the problems
   Technical solution, calculation and analysis of technical data
   Economic feasibility

#### **Course Outcomes:**

Student should be able to

CO1	Selection and analysis of problem
CO2	Literature survey
CO3	Generation or gathering of technical data, solution to current problem
CO4	Analysis of data and conclusion

		SECTION	I-I					
Unit & Sub- Unit		Topics/Sub-topics	Hours	Marks	со	R Level	U Level	A Level
1		Introduction	6		1	40%	40%	20%
	1.1	Selection of problem, problem statement						
	1.2	History, need to solve the problem						
2		Selections of Topics	10		1	40%	40%	20%
	2.1	Based on real time industrial problems						
3		Literature Review	24		2			
	3.1	Gathering and analyzing literature on concern problem						
	3.2	Finding of probable solutions	5/					
4	11 132	Seminar	8		4	40%	40%	20%
	4.1	Presentation on minor project work						
	11990	Total	48					

Notes: This specification table shall be treated as a general guideline and actual distribution of marks may slightly vary from table. But the questions from each topic should be asked as per marks weightage. Numerical questions are to be asked only if specified.

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